

Add a Handle to the Koil Holder for your Koil Cutter

Materials needed:

- 10-24 x 2" Hanger bolt
- 10-24 Hex nut
- File handle (I used a Nicholson Type A)

Tools needed:

- #25 drill bit (Actually I used a #26 drill bit and it worked OK.)
- 10-24 NC tap and tap handle
- Oil
- Crescent wrench

Mark the spot on the left end of the Koil Holder where the handle will be attached. Be careful not to interfere with the hole for the bolt holding the cover onto the Koil Holder.



Using the #25 drill bit, drill a hole at least 1 inch deep into the left end of the Koil Holder.



Apply oil to the tap and cut threads into the hole, all the way to the bottom.



Add the hex nut to the machine threaded end of the hanger bolt and screw it into the hole. Use a crescent wrench to tighten the bolt.



Screw the file handle onto the wood thread end of the hanger bolt.

