

## Flat Box Chain – Basic Directions

a.k.a. Flat Queen's Link Chain

Class exercise ring sizes:

- 16 AWG (1.29mm) 0.250" (6.4mm)
- 18 AWG (1.02mm) 5mm

1. Close 2 plain rings and put them on a tail wire.



2. Close 2 red rings through the plain rings.



3. Close 2 green rings through the red rings.



4. Flip the green rings back, one to each side, and insert a pick between the red rings and pick up the green rings from the inside.



5. Close two red rings through the hole where the pick was. This pair of rings now has the role of the first pair of red rings.



6. Close 2 green rings through the red rings.



7. Flip the green rings back, one to each side, and insert a pick between the red rings and pick up the green rings from the inside.



8. Repeat steps 6 through 7 until completed.
9. Close the final pair of plain rings through the hole where the pick was.

